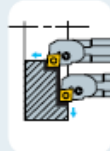
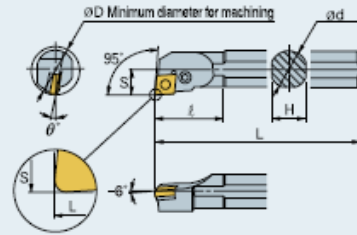


Barra de Mandrinado S32U-PCLNR-12 KORLOY

PCLNR/L



Feed direction

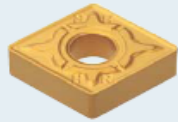


Right-hand shown

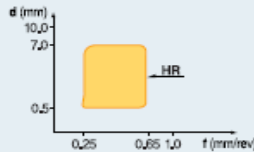
Ref	Holder Style	Application	Available Inserts	Parts				
Comment	L style, Lead angle 95°	Facing, Through hole, Blind hole machining						
Designation	Stock	ϕD						
	R L							
S16R-PCLNR/L 09	● ●	20	16	15	200	11	-12°	28
S20S-PCLNR/L 09	● ●	25	20	18	250	13	-11°	32
S25T-PCLNR/L 09	● ○	32	25	23	300	17	-10°	36
S25T-PCLNR/L 12	● ●	32	25	23	300	17	-12°	40
S32U-PCLNR/L 12	● ●	40	32	30	350	22	-11°	50
S40V-PCLNR/L 12	● ●	50	40	37	400	27	-10°	55
S50W-PCLNR/L 12	● ●	63	50	47	450	35	-10°	56

Inserto para la barra CNMG 120408

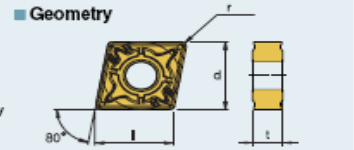
CNMG-HR



-Good chip flow at high feed & big depth of cut.
-Suitable chip breaker for intermittent cutting.



■ USE Roughing
■ Recommendation HR d = 2.5-7.0mm f = 0.25-0.65mm/rev



Available Holder	Designation	ASA	Coated Carbide							Cermet				Uncoated Carbide			(mm)			
			NC3010	NC3020	NC3030	NC3020K	NC3010K	PC3010	PC3020	NC5004H	CT10	CN20	CN100	CN200	H1	G10	ST10	l	d	t
PCBNR/L PCLNR/L	CNMG 120408-HR	432	○	●	●												12.9	12.7	4.76	0.8
	120412-HR	433	○	●	●				○	●							12.9	12.7	4.76	1.2
	120416-HR	434	○	●	●												12.9	12.7	4.76	1.6
	160608-HR	542	○	●	●												16.1	15.875	6.35	0.8
	160612-HR	543	○	●	●												16.1	15.875	6.35	1.2
	160616-HR	544	○	●	●												16.1	15.875	6.35	1.6
	160624-HR	546	○	●	●												16.1	15.875	6.35	2.4
	190608-HR	642	○	●	●				○								19.3	19.05	6.35	0.8
	190612-HR	643	○	●	●												19.3	19.05	6.35	1.2
	190616-HR	644	○	●	●												19.3	19.05	6.35	1.6
	190624-HR	646	○	●	●												19.3	19.05	6.35	2.4
		250924-HR	866														25.8	25.4	9.52	2.4

P. 137, 145, 173, 190

● : Stock Item ○ : Under preparing for stock